

## 化 学 品 安 全 技 术 说 明 书

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### MSDS标题

KESTER SOLDER ALLOYS WITHOUT LEAD MSDS报告

### 产品标题

钢粒; 钢丝; 钢箔; 钢锭; 钢片

### CAS号

7440-74-6

### 化学品及企业标识

## PRODUCT NAME

KESTER SOLDER ALLOYS WITHOUT LEAD

## NFPA

Flammability	0
Toxicity	2
Body Contact	1
Reactivity	0
Chronic	2
SCALE: Min/Nil=0 Low=1 Moderate=2 High=3 Extreme=4	

## PRODUCT USE

Used with flux to bond most common metals.

## **SYNONYMS**

"metal bonding solder"

## **CANADIAN WHMIS SYMBOLS**

## **EMERGENCY OVERVIEW**

## **RISK**

Harmful by inhalation and if swallowed.

Toxic to aquatic organisms, may cause long- term adverse effects in the aquatic environment.

## **POTENTIAL HEALTH EFFECTS**

## **ACUTE HEALTH EFFECTS**

### **SWALLOWED**

Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. Not normally a hazard due to physical form of product.

### **EYE**

There is some evidence to suggest that this material can cause eye irritation and damage in some persons. Fumes from welding/brazing operations may be irritating to the eyes.

### **SKIN**

The material is not thought to produce adverse health effects or skin irritation following contact (as classified using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting. Skin contact does not normally present a hazard, though it is always possible that occasionally individuals may be found who react to substances usually regarded as inert.

### **INHALED**

The material is not thought to produce respiratory irritation (as classified using animal models). Nevertheless inhalation of the material, especially for prolonged periods, may produce respiratory discomfort and occasionally, distress. Copper poisoning following exposure to copper dusts and fume may result in headache, cold sweat and weak pulse. Capillary,

kidney, liver and brain damage are the longer term manifestations of such poisoning. Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise. Mild to severe headache, nausea, occasional vomiting, fever or chills, exaggerated mental activity, profuse sweating, diarrhoea, excessive urination and prostration may also occur. Tolerance to the fumes develops rapidly, but is quickly lost. All symptoms usually subside within 24-36 hours following removal from exposure. Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.

## **CHRONIC HEALTH EFFECTS**

Metallic dusts generated by the industrial process give rise to a number of potential health problems. The larger particles, above 5 micron, are nose and throat irritants. Smaller particles however, may cause lung deterioration. Particles of less than 1.5 micron can be trapped in the lungs and, dependent on the nature of the particle, may give rise to further serious health consequences. Chronic exposure to tin dusts and fume can result in substantial amounts being deposited in the lungs and result in reduced lung function and difficulty breathing. Chronic absorption of silver can cause argyria, a bluish grey discoloration of various tissues, but this is unlikely to occur when handling silver alloys. [Eutectic].